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Contact: Katie Stavinoha  
(316) 828-3621  
katie.stavinoha@kochind.com

## **KOCH PIPELINE COMPANY EMPLOYEES REACH THE 5 MILLION WORK-HOUR SAFETY MILESTONE**

**Wichita, Kan.** — Employees of Koch Pipeline Company, L.P. have set a company safety record by working 5 million hours without a lost-time incident. The milestone was reached March 12.

“This achievement represents years of hard work and commitment by everyone within Koch Pipeline. I am very proud to work with such a dedicated team of individuals that has accomplished so much,” said Bob O’Hair, president. “This very significant milestone could not have been possible without everyone’s personal commitment, involvement, contribution and ownership for safety.”

Another safety record was set in 2006 when employees reached 1 million work hours without a U.S. Occupational Safety and Health Administration recordable incident.

The company, which operates about 4,000 miles of pipeline in the United States, received the 2006 Occupational Industry Leader Award from the National Safety Council for achieving the best performance (lowest total incidence rating) based on lost workday cases in its NAICS category in 2005. The company has also earned the pipeline industry’s highest award, the Occupational Safety Performance Award from the American Petroleum Institute.

The company also earned a number of local, regional and national safety awards in 2006:

- API’s No Days Away from Work, and Most Improved Safety Performance
- Minnesota Safety Council’s Outstanding Achievement Award
- Port Industries of Corpus Christi, and area chapters of Contractors Safety Council’s Safety Excellence Award – Owner, and the Safety Excellence Award – Operator
- National Safety Council’s Occupational Excellence Achievement Award, Safety Performance Award and Perfect Record Award
- Iowa-Illinois Safety Council’s Outstanding Achievement in Accident Prevention
- Texas Safety Association’s Award of Honor
- Wisconsin Safety Council’s Outstanding Achievement and Certificate of Safety Excellence

In Texas, Koch Pipeline Company operates crude oil gathering pipelines, as well as refined products systems that connect affiliate Flint Hills Resources’ Corpus Christi refining complex to markets in San Antonio, Austin, Bastrop, Waco and Dallas/Fort Worth. The company also operates crude oil, natural gas liquids and refined products pipelines in Minnesota, Wisconsin, Illinois, Iowa and Missouri.

*Koch Pipeline Company, L.P. owns or operates about 4,000 miles of pipelines that transport crude oil, refined products and natural gas liquids. Koch Pipeline Company is an affiliate of Flint Hills Resources. More at [www.kochpipeline.com](http://www.kochpipeline.com).*